

COMSOL  
CONFERENCE  
ROTTERDAM2013

**Combustion study of DDGS char from steam-O<sub>2</sub>  
blown CFB gasifier and charcoal  
using TGA and Comsol modeling**

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# Research background

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R & D

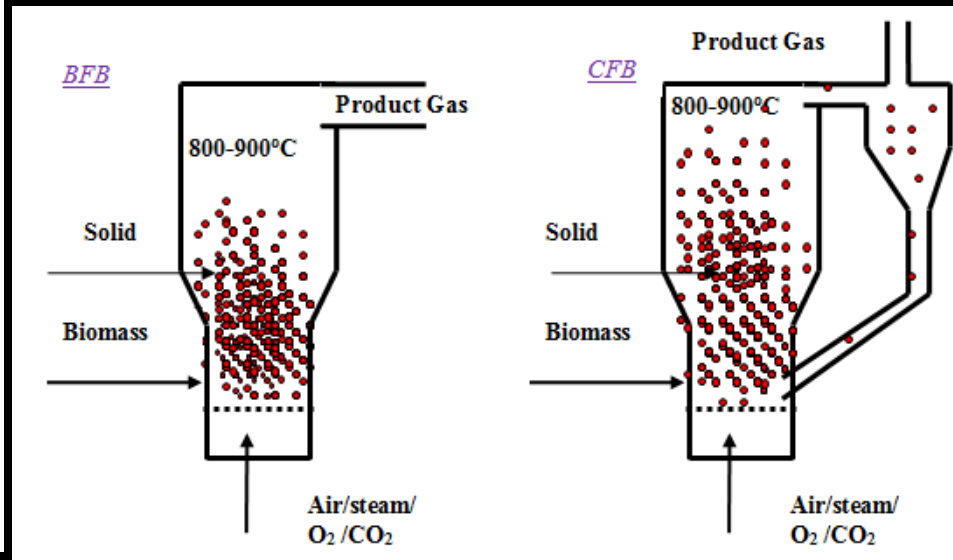
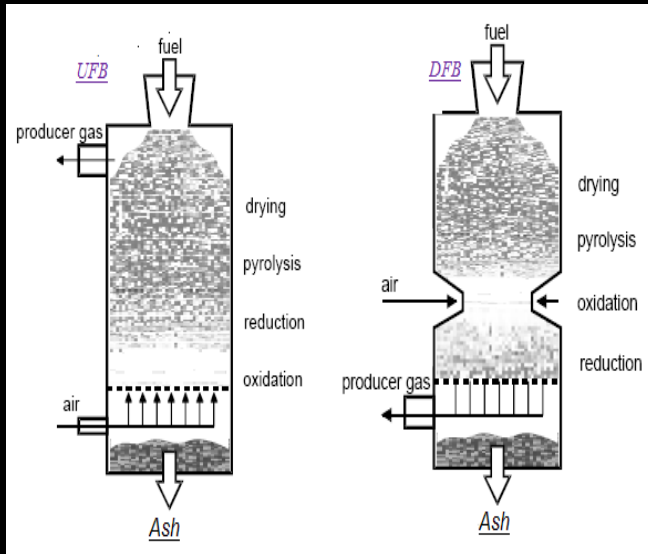
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## ➤ Current issues

- ↑ energy consumption
- ↑ Fossil fuel €€
- ↑ pollution
- ↑ Renewable energy ➔

## ➤ Biomass conversion technologies

- Combustion
- Gasification
- Pyrolysis
- Fermentation
- Anaerobic digestion
- Extraction



Char => Product gas yield and quality, as well as system modeling

# CFB gasification and residual Char

BG & LR

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CFB

TGA

Comsol

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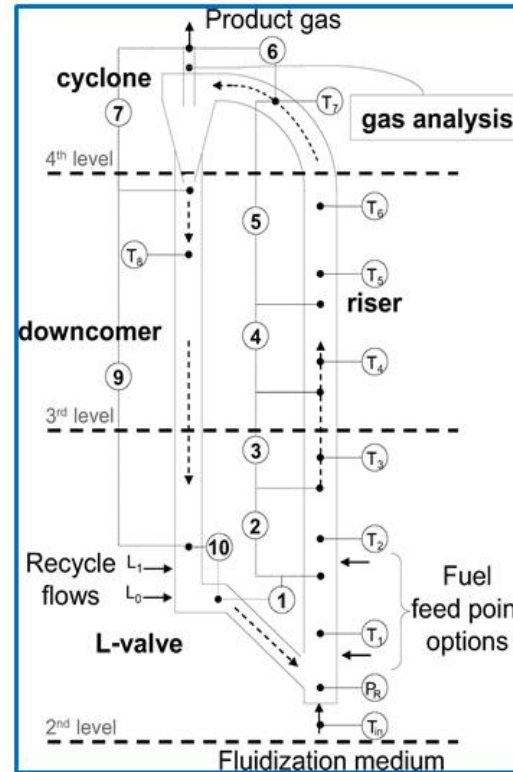
Feeding system



Filter system



Riser top



CFB gasifier flow chart



DDGS  
(dried distiller's  
grains with soluble)



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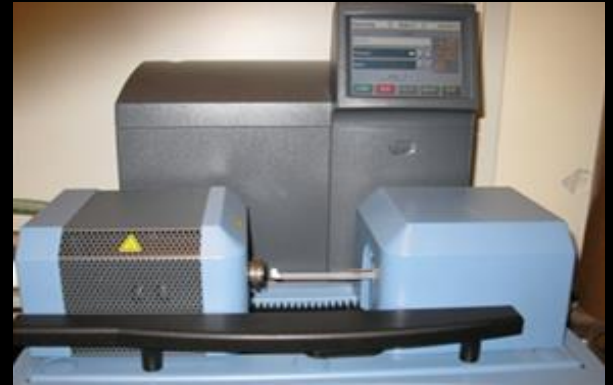
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➤ TGA experiments:

- CFB-Char, Char coal (from PE lab)

- Char combustion

- ✓ Isothermal
  - $O_2 = 7.5-21$  vol.% in  $N_2$
  - LTR = 400- 600 °C
  - HTR = 750- 900 °C
- ✓ Non-isothermal
  - $O_2 = 7.5-21$  vol.% in  $N_2$
  - $T = 150- 900$  °C



# Char combustion Comsol simulation

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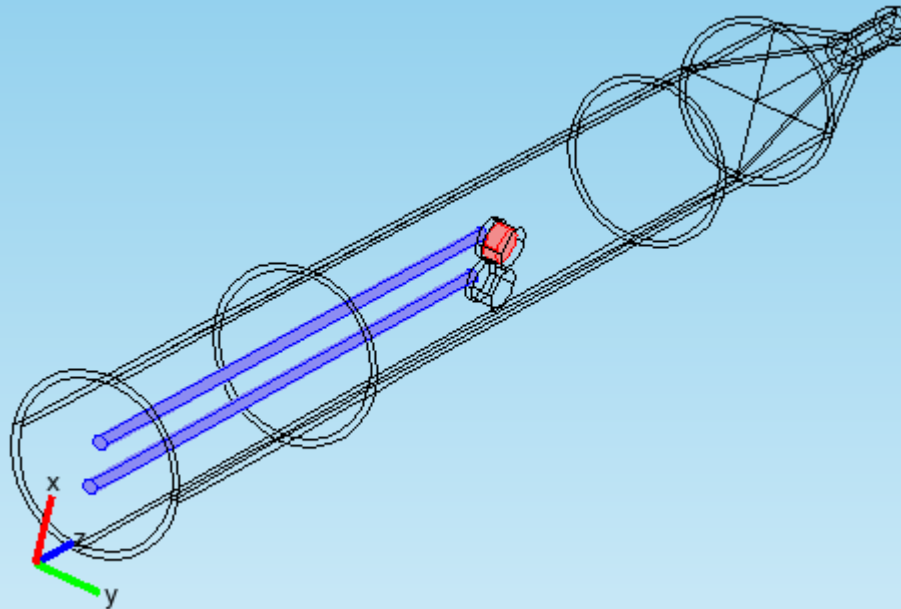
CFB

TGA

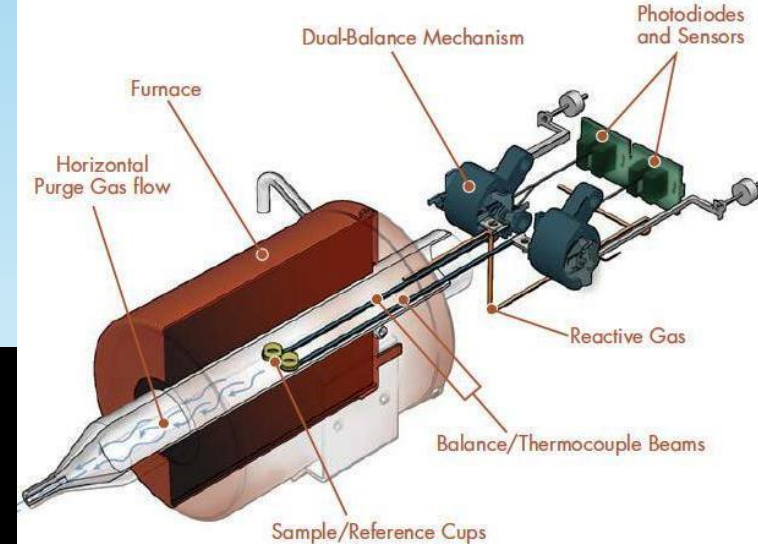
Comsol

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- TG furnace geometry ( beams, plates, wall, samples, diameter)
- Alumina, carbon, air



- Reaction sub-model: DDGS at 500 °C and charcoal at 850 °C
- General heat transfer:

$$\rho_g C_p \frac{\partial T}{\partial t} + \rho_g C_p u \nabla T = \nabla \cdot (\kappa \nabla T) + Q$$

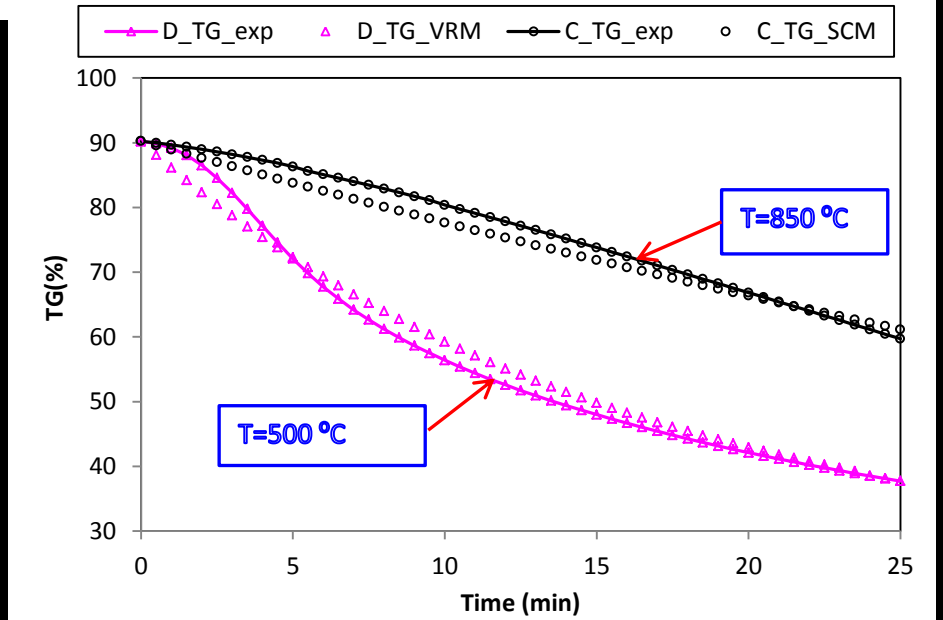
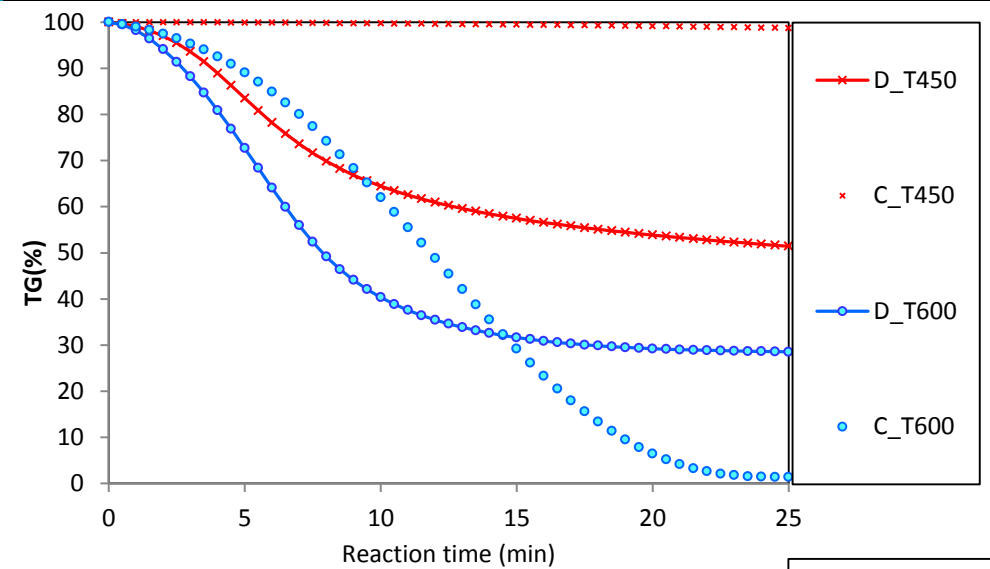
- Laminar gas flow using the Navier–Stokes (NS) equations

$$\rho_g \frac{\partial u}{\partial t} + \rho_g u \cdot \nabla u = \nabla \cdot \left[ -pI + \mu_g (\nabla u + (\nabla u)^T) - \frac{2}{3} \mu_g (\nabla \cdot u) I \right] + F \quad (a)$$

$$\frac{\partial \rho_g}{\partial t} + \nabla \cdot (\rho_g u) = 0 \quad (b)$$

# Char combustion TG results

- BG & LR
- E & M
- R & D
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# Char combustion Comsol results

BG & LR

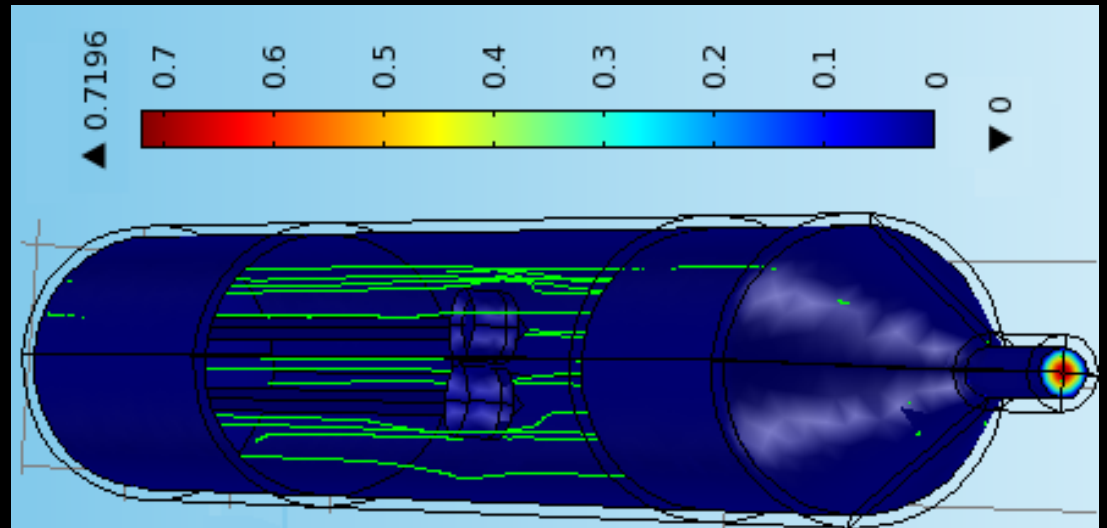
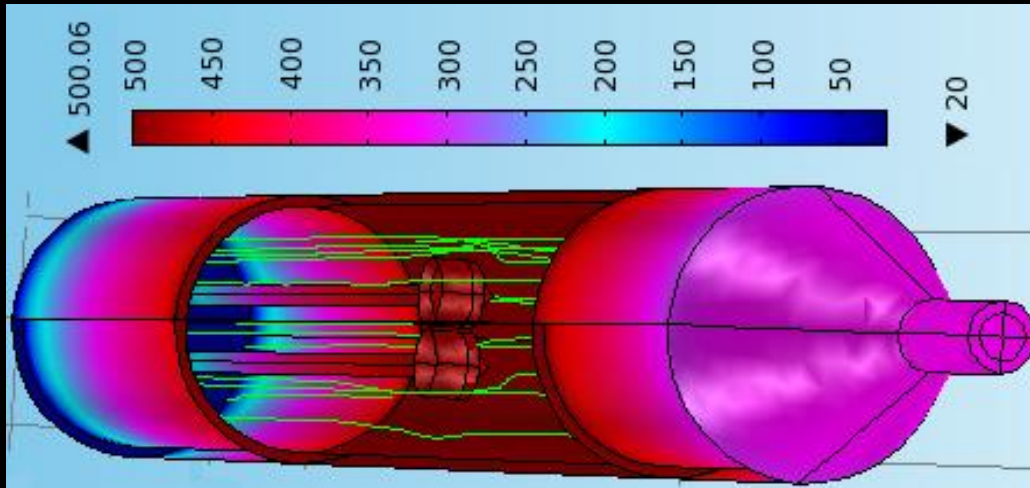
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# Char combustion Comsol results

BG & LR

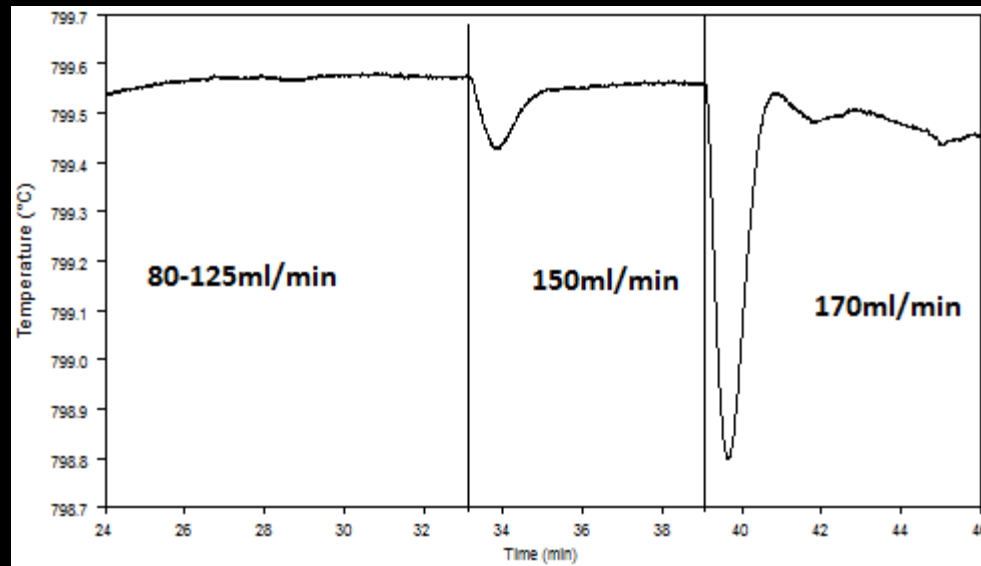
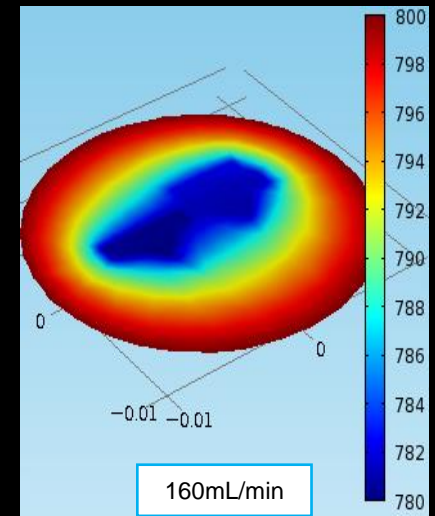
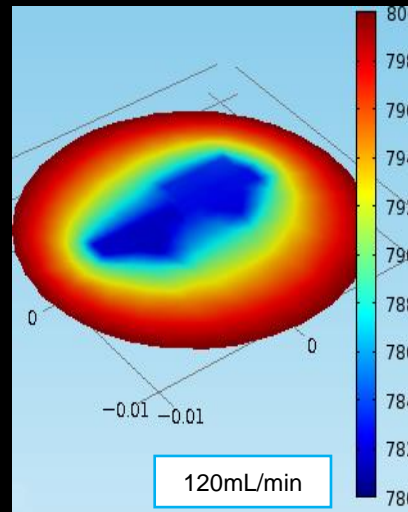
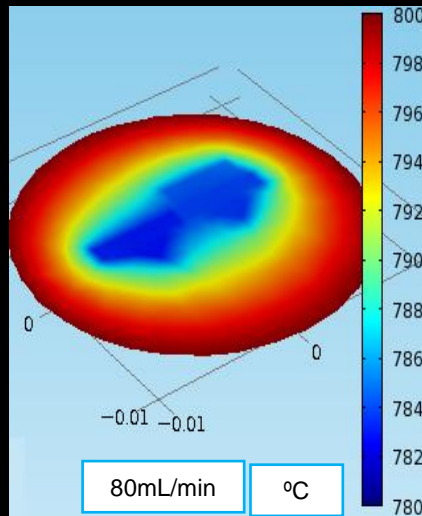
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# Char combustion Comsol results

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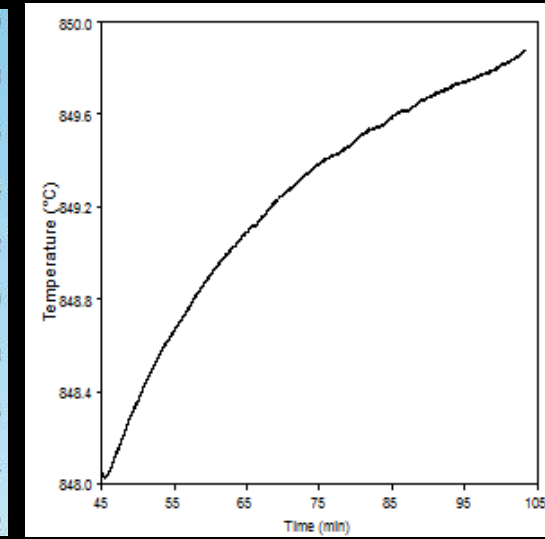
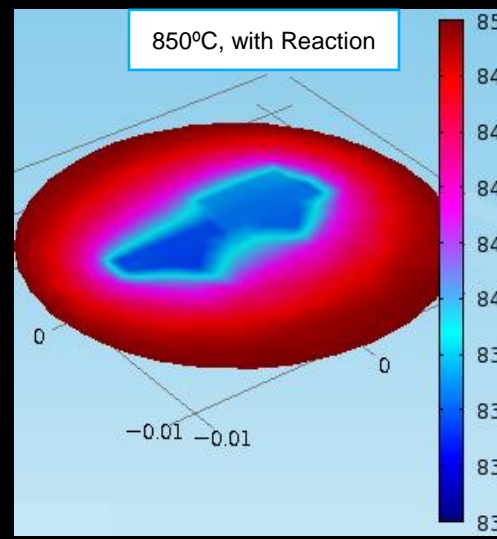
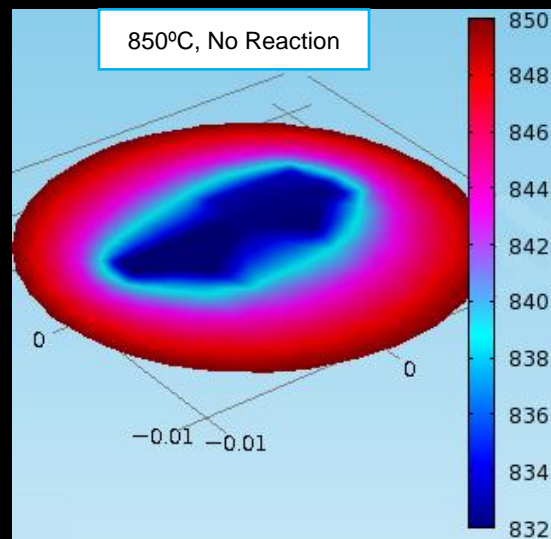
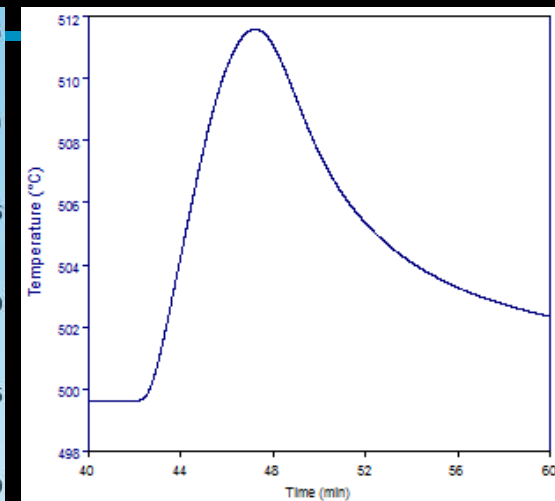
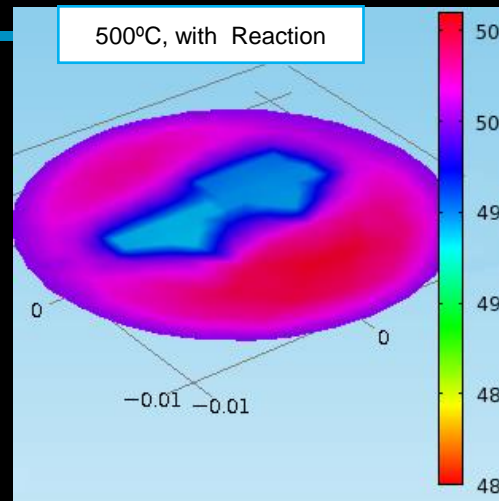
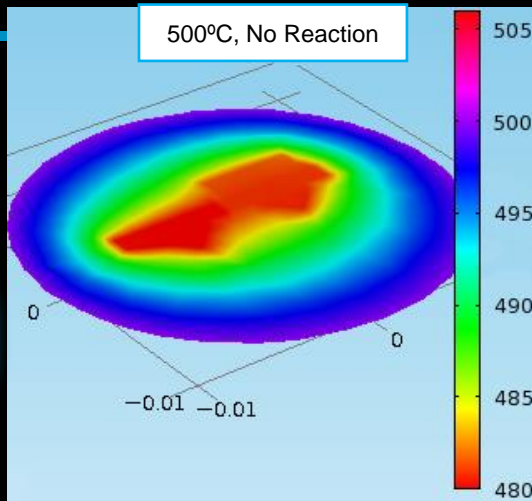
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# Conclusions and recommendations

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## ➤ TGA experiments

- ✓ Reactive char reaction kinetics is difficult to be determined by TGA
- ✓ Pyrolysis conditions largely affect char reactivity
- ✓ Improve char reaction kinetics by applying more complicated models

## ➤ Comsol model

- ✓ Geometry improvement
- ✓ Char kinetics in details

# Acknowledgements

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